

## Product Description

**Hyosung Polypropylene F501N** is a polypropylene homopolymer used for extrusion and thermoforming applications like monofilaments, ropes and tapes. It is formulated with a low water-carry-over additive package.

## Characteristics

**Typical Application** Raffia / Rope / Fishing net / Staple fiber / Flat yarns for woven bags

**Features** Low water carry over / Stretchability / Bisphenol free

## Typical Properties

Characteristics	Method	Value	Unit
<b>Physical</b>			
Melt Index (230°C, 2.16kg)	ASTM D1238	3.7	g/10min
Density	ASTM D792	0.90	g/cm <sup>3</sup>
<b>Mechanical</b>			
Tensile Strength at Yield	ASTM D638	370	kg/cm <sup>2</sup>
Flexural Modulus	ASTM D790	17,000	kg/cm <sup>2</sup>
Notched Izod Impact Strength (23°C)	ASTM D256	4.0	kg·cm/cm
Rockwell Hardness	ASTM D785	105	R-scale
<b>Thermal</b>			
Vicat Softening point (1kgf)	ASTM D1525	155	°C
Heat Deflection Temperature (4.6kgf/cm <sup>2</sup> )	ASTM D648	110	°C

The values listed above are typical values for reference purpose only and shall not be construed as specifications.

## Contacts

### Head Office

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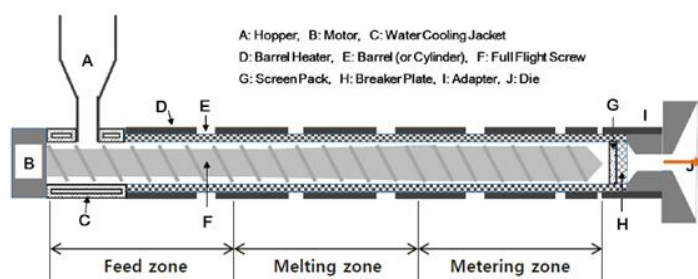
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### Processing Conditions



Specifications	Unit	Recommended Conditions
Nozzle Temperature	°C	260 ~ 280
Front Temperature	°C	260 ~ 280
Middle Temperature	°C	260 ~ 280
Rear Temperature	°C	240 ~ 260
Screw Speed	rpm	40 ~ 70

#### Considerations

Due to variations in screw design and heat efficiency according to types of facilities, optimal conditions for each facility may differ. Therefore, the optimal temperature conditions for each facility must be taken into consideration depending on extruding pressure, cooling efficiency, changes in MI of the final product, appearances of the final product, etc.

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## Health, Safety and Food Contact Regulations

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**Hyosung Polypropylene F501N** complies with FDA requirements in the code of Federal Regulations in 21 CFR 177.1520 for food contact.

## Storage and Handling

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This product should be stored in dry condition at temperature below 40°C and protected from UV-light. When condensation is visible or can be expected, pre-drying is recommended. (Drying condition: 80~100°C/2~4hours at air circulated condition).

## Disclaimer

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All information, including product characteristics, applications and properties are for reference purpose only and shall not be construed as specifications. Before using this product, customers should carefully review the instructions for use of the product to determine whether the product is suitable for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of this product. HYOSUNG VINA CHEMICALS CORPORATION assumes no legal responsibility or liability for the contents of this document. We reserve the right to change the contents of this document without prior notice. This document is copyrighted by HYOSUNG VINA CHEMICALS CORPORATION.

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