

Product Description

Hyosung Polypropylene F300F is a polypropylene homopolymer designed for the production of biaxially oriented polypropylene films (BOPP). The product is suitable for metallized film, both as monolayer and in coextruded structures. It contains a standard processing stabilization but does not contain any slip, anti-blocking agents and calcium stearate.

Characteristics

Typical Application BOPP / Extrusion thermoforming / Raffia

Features High clarity, Medium flow, High gloss, Homopolymer, Good processability

Typical Properties

Characteristics	Method	Value	Unit
Physical			
Melt Index (230°C, 2.16kg)	ASTM D1238	3.0	g/10min
Density	ASTM D792	0.90	g/cm ³
Mechanical			
Tensile Strength at Yield	ASTM D638	370	kg/cm ²
Flexural Modulus	ASTM D790	14,000	kg/cm ²
Notched Izod Impact Strength (23°C)	ASTM D256	4.0	kg·cm/cm
Rockwell Hardness	ASTM D785	105	R-scale
Thermal			
Vicat Softening point (1kgf)	ASTM D1525	155	°C
Heat Deflection Temperature (4.6kgf/cm ²)	ASTM D648	110	°C

The values listed above are typical values for reference purpose only and shall not be construed as specifications.

Contacts

Head Office

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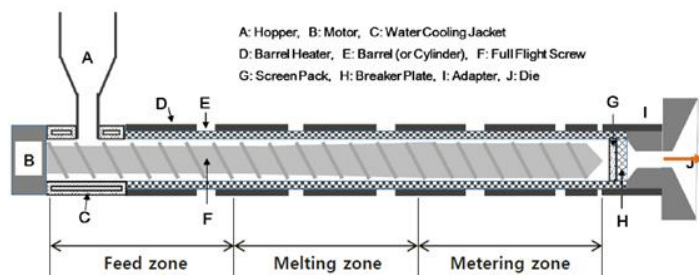
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Processing Conditions



Specifications	Unit	Recommended Conditions
Nozzle Temperature	°C	260 ~ 280
Front Temperature	°C	250 ~ 280
Middle Temperature	°C	260 ~ 280
Rear Temperature	°C	240 ~ 260
Screw Speed	rpm	40 ~ 70

Considerations

Due to variations in screw design and heat efficiency according to types of facilities, optimal conditions for each facility may differ. Therefore, the optimal temperature conditions for each facility must be taken into consideration depending on extruding pressure, cooling efficiency, changes in MI of the final product, appearances of the final product, etc.

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Health, Safety and Food Contact Regulations

Hyosung Polypropylene F300F complies with FDA requirements in the code of Federal Regulations in 21 CFR 177.1520 for food contact.

Storage and Handling

This product should be stored in dry condition at temperature below 40°C and protected from UV-light. When condensation is visible or can be expected, pre-drying is recommended. (Drying condition: 80~100°C/2~4hours at air circulated condition).

Disclaimer

All information, including product characteristics, applications and properties are for reference purpose only and shall not be construed as specifications. Before using this product, customers should carefully review the instructions for use of the product to determine whether the product is suitable for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of this product. HYOSUNG VINA CHEMICALS CORPORATION assumes no legal responsibility or liability for the contents of this document. We reserve the right to change the contents of this document without prior notice. This document is copyrighted by HYOSUNG VINA CHEMICALS CORPORATION.

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